

Pareto Analysis & Chart

(ALSO KNOWN AS: PARETO PRINCIPLE, 80/20 RULE) **TOOL**

Place available data in the spaces below, from highest frequency to least frequency.

Defect or Defect Cause (from highest frequency to least frequency)	Frequency (# of each event)	% Frequency (# of each event ÷ by total # of events)	Cumulative Frequency (addition of % frequency)